

18-10. RECOMMENDED TORQUE SPECIFICATIONS

Fastening parts	Tightening torque		
	N·m	kg·m	lb·ft
Steering shaft nut	25 – 40	2.5 – 4.0	18.5 – 28.5
Steering shaft rubber joint bolt	15 – 25	1.5 – 2.5	11.0 – 18.0
Steering shaft joint flange bolt	20 – 30	2.0 – 3.0	14.5 – 21.5
Steering gear box nut	70 – 90	7.0 – 9.0	51.0 – 65.0
Drag rod castle nut	30 – 70	3.0 – 7.0	22.0 – 50.5
Tie rod end castle nut	30 – 55	3.0 – 5.5	22.0 – 39.5
Tie rod end lock nut	70 – 100	7.0 – 10.0	51.0 – 72.0
Steering damper stay nut	18 – 28	1.8 – 2.8	13.5 – 20.0
Steering damper nut	35 – 55	3.5 – 5.5	25.5 – 39.5
Steering damper pin nut	22 – 35	2.2 – 3.5	16.0 – 25.0
Steering column bolt & nut	11 – 17	1.1 – 1.7	8.0 – 12.0